

Nazdar 204 Series Digital Imaging Inks are designed specifically for use in Roland™ TrueVIS SG and VG Series Digital Printers using Roland TrueVIS™ Ink.

v 1 EN

Ref: v1 EN

## Primary Features & Substrates

### Features

- Formulated to meet the regulatory targets achieved by Roland TR inks.
- Low odor formulation.
- Color matched to Roland TR inks, avoiding the need for custom profiles in most situations.
- Fully compatible with Roland TR inks, simply replace with a Nazdar 204 pouch when the OEM expires.
- High print speed capability.
- High impact, high intensity colors equivalent to the original OEM ink set.
- Consistent and reliable print performance.

### Substrates

- Self-Adhesive, flexible and pressure sensitive vinyl
- Banner material
- Blue back paper
- Backed mesh

### Ink Handling

All personnel mixing and handling these products must wear gloves and eye protection. Clean up all spills immediately. If ink does come in contact with skin, wipe ink off with a clean, dry cloth (do not use solvent or flush solution). Wash the affected area with soap and water. Consult the Nazdar® 204 Series Material Safety Data Sheet for further instructions and warnings.

### Ink Changeover

When changing from Roland TR original ink pouches to Nazdar 204 series pouches, operators should remove the OEM ink, replace with Nazdar ink and continue printing. This can be carried out either one color at a time or all colors together.

No ink fills are required.

For conversions from non-OEM inks or bulk feed systems please consult [www.nazdar.com](http://www.nazdar.com).

### Clean Up

Use item number LWS204FF Maintenance Fluid for the most effective cleanup of ink spills and cleaning of jet assemblies. Avoid contact with skin. Wear approved safety glasses and appropriate gloves when using Maintenance Solution. Consult MSDS for further safety precautions.

### Storage/Shelf Life

Storage and transportation of ink and cleaning solutions should be carried out between 5°- 25°C (41°- 77°F). Ink and cleaning solutions should always be kept away from heat, sparks, and flames. If stored or transported at a different temperature, the ink should be allowed to reach room temperature before calibration or printing. This may have an adverse effect on performance and will affect any warranties given by Nazdar.

Recommended shelf life of this product is 15 months from the date of manufacture when stored under preferred conditions.

### Ink Performance

#### Outdoor Durability

Nazdar 204 Series Inks are designed for maximum outdoor resistance to color fade and chemical attack caused by the combined effects of UV degradation and environmental pollution.

Each color is formulated with durable long-term outdoor pigments. When Nazdar 204 Series Inks are used with proper color management, color variance of the original print density will be minimal over a period of 24 months for vertical outdoor exposure.

To ensure the color properties of Nazdar 204 Series inks do not change color during outdoor exposure, it is important to use proven substrates (flexible vinyls and pressure sensitive vinyls) that do not “yellow” or vary from their original white cast when exposed outdoors. All Nazdar 204 Series Inks are formulated for maximum adhesion to an extensive range of unsupported and pressure sensitive vinyls. Always pretest for acceptable adhesion prior to production.

Digital Solvent Inkjet

## Environmental Operating Parameters

Temperature:

- 66 ° F – 80 ° F [19 ° C – 27 ° C]

Humidity:

- Optimum: 40% - 60% (non-condensing)
- Operational: 30% - 70% (non-condensing)

## Nazdar Quality Statement

Nazdar stands behind the quality of this product. Nazdar cannot, however, guarantee the finished results because Nazdar exercises no control over individual operating and production procedures. While technical information and advice on the use of this product is provided in good faith, the user bears sole responsibility for selecting the appropriate product for their end use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life cycle from printing, post print processing, and shipment to end use. This product has been specially formulated for digital printing, and it has not been tested by any other method. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar.

Based on information from our raw material suppliers, these products are formulated to contain less than 0.06% lead. If exact heavy metal content is required, independent lab analysis is recommended.

## Validated Equipment

Nazdar 204 Series Inks are designed for use in the following printer platforms:

- Roland TrueVIS SG-300/SG-540
- Roland TrueVIS VG-540/VG-640

## Manufacturer's Product Offering

All colors listed below are available in a 500ml pouches, an integrated RFID chip is included. Maintenance fluid is available in 500ml pouches and 1-liter containers. Contact your Nazdar distributor for product availability and offering.

### Inks

Item Number	Color
LWS204CYC5	Cyan
LWS204MAC5	Magenta
LWS204YEC5	Yellow
LWS204KKC5	Black
LWS204CLC5	Light Cyan
LWS204MLC5	Light Magenta
LWS204KLC5	Light Black

### Maintenance Fluid

Item Number	Color
LWS204FFC5	Maintenance Fluid 500ml
LWS204FF1L	Maintenance Fluid 1000ml

## Nazdar Ink Technologies Offices Worldwide

### Nazdar Ink Technologies -World Headquarters

8501 Hedge Lane Terrace  
 Shawnee, KS 66227-3290 USA  
 Toll Free US: 866-340-3579  
 Tel: +1 913-422-1888  
 Fax: +1 913-422-2296  
 E-mail: [NazdarOrders@nazdar.com](mailto:NazdarOrders@nazdar.com)  
 Technical Support E-mail: [InkAnswers@Nazdar.com](mailto:InkAnswers@Nazdar.com)

### Nazdar Limited – EMEA

Battersea Road, Heaton Mersey  
 Stockport, England SK4 3EE  
 Tel: + 44 (0)-161-442-2111  
 Fax: + 44 (0)-161-442-2001  
 EMEA Technical Service E-mail:  
[technicalservicesuk@nazdar.com](mailto:technicalservicesuk@nazdar.com)

### Nazdar – Asia Pacific

11, Changi North Street 1 #03-03/04  
 Singapore 498823  
 Tel: +65-6385 4611  
 E-mail: [aspac@nazdar.com](mailto:aspac@nazdar.com)

Digital Solvent Inkjet