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Transfer Instructions for: FOREVER Subli-Flex 202 for DARK & LIGHT GARMENTS (100% COTTON)





ATTENTION! Before starting a mass production, we recommend to make transfer and wash tests with all materials.



PRINT SETTINGS:

- Only for use with Ink-Jet Printers and with Sublimation Inks!
- Image Mode: Mirror Image



TRANSFER SETTINGS:

	°C J °F		*
MATT FINISH	180°C / 356°F	15 sec. + 30 sec.	5 Bar / 72.5 psi / high pressure
HIGH GLOSS FINISH	180°C / 356°F	15 sec. + 30 sec.	5 Bar / 72.5 psi / high pressure



TRANSFER APPLICATION: MATT FINISH

- Print in "mirror image" mode.
- Cut the outlines.
- Weed the white areas.
- Pre-Press the t-shirt for 5 seconds to REMOVE the humidity in the textile.
- Place the FOREVER Subli-Flex 202 transfer onto the garment and put 10 sheets of copy paper on top.
- Press 15 seconds and peel off the backing paper once it is completely cold.
- **Cover** the transfer with Matt Finish Economy and press again for 30 seconds.



TRANSFER APPLICATION: HIGH GLOSS FINISH

- Print in "mirror image" mode.
- Cut the outlines.
- Weed the white areas.
- Pre-Press the t-shirt for 5 seconds to REMOVE the humidity in the textile.
- Place the FOREVER Subli-Flex 202 transfer onto the garment and put 10 sheets of copy paper on top.
- Press 15 seconds then remove the 10 sheets.
- Press again for 30 seconds (without 10 sheets).
- **Peel** off the backing paper once it is completely cold.



IMPORTANT: To avoid blistering on your design, it is very important to cover it with 10 sheets of copy paper!



WASHING:

• Up to 40°C (cold wash cycle).



IRONING:

When ironing, cover the print with baking paper.



IMPORTANT ADVICE FOR DOUBLE-SIDED PRINTING ON TEXTILES:

• T-Shirts for a double-sided print (frontside & backside), should be placed over the lower heat plate. In this case, only one side will be treated with heat so that the applicated design from the other side will be pressed out again.